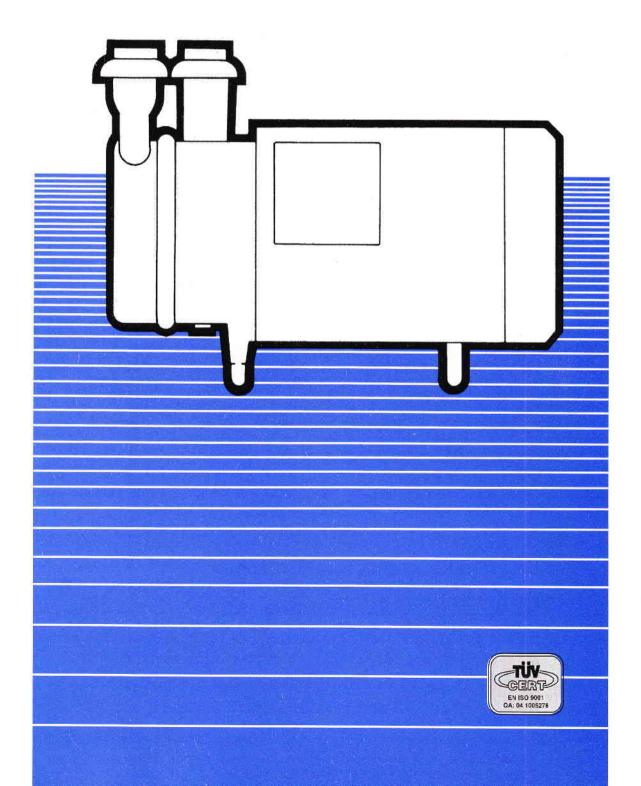


Centrifugal self- priming pump

SPB - SPA



Application

Pump is intended for pumping filtered products of good fluidity in food-stuff industry, e.g. milk, cream, fruit-juice, cider, young beer beer, wine, mineral water, water containing carbon dioxide, and so on.

It is advantageous to use that pump in chemical industry for pumping acid solutions, hydroxide, acid, alkaline and neutral solutions in water treatment plants, pharmaceutical industry, etc.

Max. temperature of a pumped liquid	100 °C
Max. density of a pumped liquid	1,050 kg.m ³
Max_viscosity of a pumped liquid	37 mm ² .s ⁻¹

Workmanship

Considering fields of application that pump is produced in two constructional versions.

"SPB" Version - basic. Pump close-coupled with a flanged electric motor. The pump sits on three feet, two of which are adjustable vertically allowing removal of floor unevenness.

Pump-set does not require its own foundation, it may be placed right on the floor tile. Electric motor is protected with stainless protective enclosure.

"SPA" Version. Pump close-coupled with a foot-flanged electric motor. That pump-set may be seated on a frame and/or a bracket having been adapted with the aid of the electric motor feet.

Construction

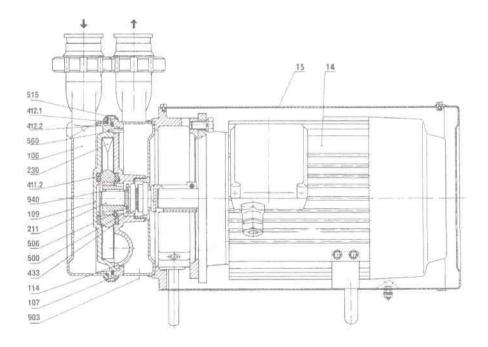
That pump is of rotary single-stage self-priming type. Simple workmanship allows its easy dismantling and even prompt access to its working parts.

Shaft is sealed with a mechanical seal.

Arrangement of the pump suction branch and discharge one is vertical upwards, so in the pump there water may be kept continuously, forming a liquid ring needful for air sucking out of suction piping with that pump design. There is no need to flood the pump before its single operation starting - with respecting the suction branch normal position upwards.

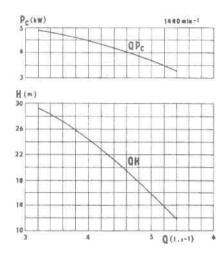
Material options

Pump-set hydraulic part being in contact with a pumped liquid is of **stainless corrosion-proof steel** on chrome-nickel base, while the impeller is of chrome-nickel-molybdenum stainless steel.



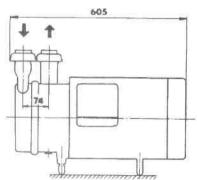
680.1 Electric motor enclosure 940 801 Electric motor 109 515 Sleeve 211 412.1 Wear ring 500 412.2 Wear ring 500 560 Pin 433 106 Pump cover 114 230 Impeller 107 411.2 Wear ring 903	Suction intermediate diaphragm Adapter Circlip Washer Mechanical seal Discharge intermediate diaphragm Pump casing
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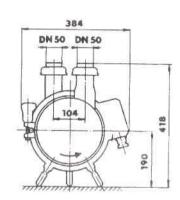
Pump performance chart and main technical data



Electric motor - ty Power output Voltage Frequency Speed Pump-set covering	/pe	P U f n	(kW) (V) (Hz) (min ⁻¹)	4 400 50 1440 IP 55
Pump-set weight	SPA	m	(kg)	54
	SPB	m	(kg)	57

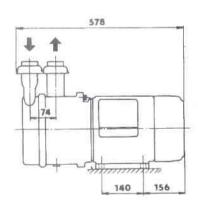
Performance curves given in the chart have been specified for clean water with temperature of 20 $^{\circ}$ C and density 1,000 kg.m 3

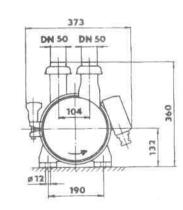




SPB

SPA





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